MAHLE

Industrial Filtration

High Pressure Filter
Pi 4000

Nominal pressure 400 bar (5690 psi), nominal size up to 400
according DIN 24550

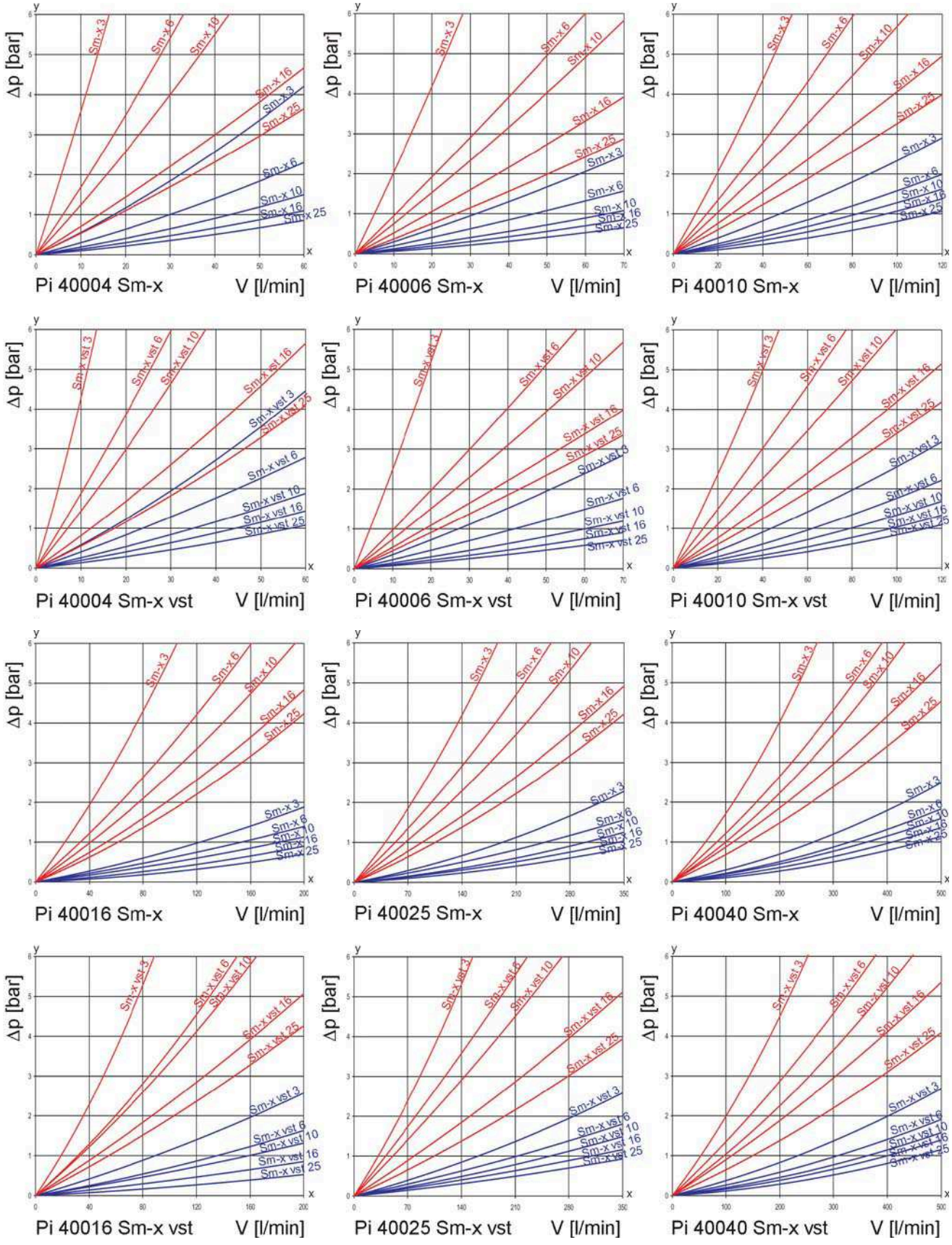
1. Features

High performance filters for modern hydraulic systems

- Modular system
- Compact design
- Minimal pressure drop through optimal flow design
- Visual/electrical/electronic maintenance indicator
- Quality filters, easy to service
- Equipped with highly efficient glass fibre Sm-x filter elements
- Beta reated elements according to ISO 16889 multipass test
- Elements with high differential pressure stability and dirt holding capacity
- NPT- and SAE-connections on request
- Worldwide distribution

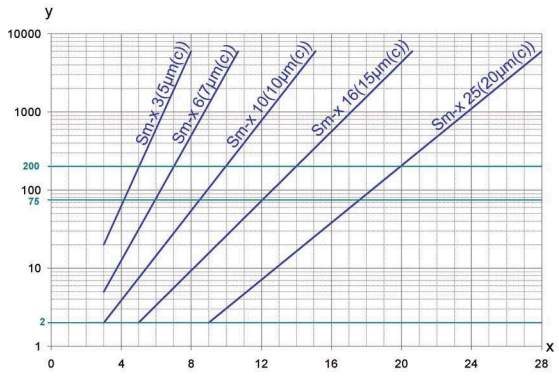
2. Flow rate/pressure drop curve complete filter

190 mm²/s
33 mm²/s



y = differential pressure Δp [bar]
x = flow rate V [l/min]

3. Separation grade characteristics



y = beta-value
x = particle size [µm]

determined by multipass tests (ISO 16889)
calibration according to ISO 11171 (NIST)

4. Filter performance data

tested according to ISO 16889 (multipass test)

Sm-x elements with
max. Δ p 20 bar

Sm-x	3	$\beta_{5(C)}$	≥200
Sm-x	6	$\beta_{7(C)}$	≥200
Sm-x	10	$\beta_{10(C)}$	≥200
Sm-x	16	$\beta_{15(C)}$	≥200
Sm-x	25	$\beta_{20(C)}$	≥200

values guaranteed up to
10 bar differential pressure

Sm-x vst elements with
max. Δ p 210 bar

Sm-x vst	3	$\beta_{5(C)}$	≥200
Sm-x vst	6	$\beta_{7(C)}$	≥200
Sm-x vst	10	$\beta_{10(C)}$	≥200
Sm-x vst	16	$\beta_{15(C)}$	≥200
Sm-x vst	25	$\beta_{20(C)}$	≥200

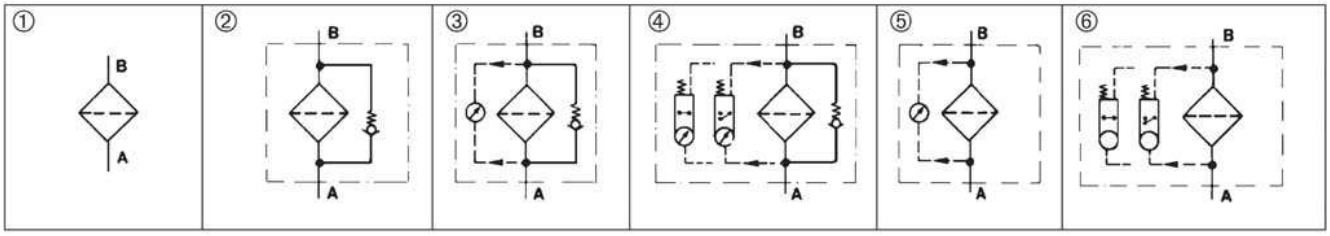
values guaranteed up to
20 bar differential pressure

5. Quality assurance

MAHLE filters and filter elements are produced according to the following international standards:

Norm	Designation
DIN ISO 2941	Hydraulic fluid power filter elements; verification of collapse/burst resistance
DIN ISO 2942	Hydraulic fluid power filter elements; verification of fabrication integrity
DIN ISO 2943	Hydraulic fluid power filter elements; verification of material compatibility with fluids
DIN ISO 2923	Hydraulic fluid power filter elements; method for end load test
DIN ISO 2924	Hydraulic fluid power filter elements; verification of flow fatigue characteristics
ISO 3968	Hydraulic fluid power filters; evaluation of pressure drop versus flow characteristics
ISO 10771.1	Fatigue pressure testing of metal containing envelopes in hydraulic fluid applications
ISO 16889	Hydraulic fluid power filters; multipass method for evaluation filtration performance of a filter element

6. Symbols



7. Order numbers

Example for ordering filters:

1. Filter housing	2. Filter element
V = 100 l/min and electrical maintenance indicator Type: Pi 40010-015, Order number: 77978448	Sm-x vst 3 Type: Pi 71010 DN Sm-x vst 3, Order number: 78227480

7.1 Housing design

Nominal size NG [l/min]	Order number	Type	① with indicator cavity	② with bypass valve and indicator cavity	③ with bypass valve and visual indicator	④ with bypass valve and electrical indicator	⑤ with visual indicator	⑥ with electrical indicator
40	78207201	Pi 40004-010	■					
	78207219	Pi 40004-011		■				
	78207227	Pi 40004-012			■			
	78304156	Pi 40004-013				■		
	78207243	Pi 40004-014					■	
	77978463	Pi 40004-015						■
63	78207268	Pi 40006-010	■					
	78207276	Pi 40006-011		■				
	78207284	Pi 40006-012			■			
	78304164	Pi 40006-013				■		
	78207300	Pi 40006-014					■	
	77978455	Pi 40006-015						■
100	78207326	Pi 40010-010	■					
	78207334	Pi 40010-011		■				
	78207342	Pi 40010-012			■			
	78304172	Pi 40010-013				■		
	78207367	Pi 40010-014					■	
	77978448	Pi 40010-015						■
160	78207383	Pi 40016-010	■					
	78207391	Pi 40016-011		■				
	78207409	Pi 40016-012			■			
	78304107	Pi 40016-013				■		
	78207425	Pi 40016-014					■	
	78207433	Pi 40016-015						■
250	78207458	Pi 40025-010	■					
	78207466	Pi 40025-011		■				
	78207474	Pi 40025-012			■			
	78304115	Pi 40025-013				■		
	78207490	Pi 40025-014					■	
	78207813	Pi 40025-015						■
400	78207821	Pi 40040-010 FL	■					
	78207839	Pi 40040-011 FL		■				
	78207847	Pi 40040-012 FL			■			
	78304123	Pi 40040-013 FL				■		
	78207862	Pi 40040-014 FL					■	
	78207870	Pi 40040-015 FL						■

When filter with non bypass configuration is selected, the collapse pressure of the element must not be exceeded.

7.2 Filter elements*					
Nominal size NG [l/min]	**Order number**	**Type**	**Filter material**	**max. Δ p [bar]**	**Filter surface [cm²]**
40	78260929	Pi 21004 DN Sm-x 3	Sm-x 3	**20**	475
	77960859	Pi 22004 DN Sm-x 6	Sm-x 6		475
	77925571	Pi 23004 DN Sm-x 10	Sm-x 10		475
	78260937	Pi 24004 DN Sm-x 16	Sm-x 16		475
	78260945	Pi 25004 DN Sm-x 25	Sm-x 25		475
	78216079	Pi 71004 DN Sm-x vst 3	Sm-x vst 3	**210**	445
	77960156	Pi 72004 DN Sm-x vst 6	Sm-x vst 6		445
	77925654	Pi 73004 DN Sm-x vst 10	Sm-x vst 10		445
	78216087	Pi 74004 DN Sm-x vst 16	Sm-x vst 16		445
	78216095	Pi 75004 DN Sm-x vst 25	Sm-x vst 25		445
63	78260960	Pi 21006 DN Sm-x 3	Sm-x 3	**20**	835
	77960867	Pi 22006 DN Sm-x 6	Sm-x 6		835
	77925589	Pi 23006 DN Sm-x 10	Sm-x 10		835
	78260978	Pi 24006 DN Sm-x16	Sm-x 16		835
	78260986	Pi 25006 DN Sm-x 25	Sm-x 25		835
	78216137	Pi 71006 DN Sm-x vst 3	Sm-x vst 3	**210**	780
	77960149	Pi 72006 DN Sm-x vst 6	Sm-x vst 6		780
	77925662	Pi 73006 DN Sm-x vst 10	Sm-x vst 10		780
	78216145	Pi 74006 DN Sm-x vst 16	Sm-x vst 16		780
	78216152	Pi 75006 DN Sm-x vst 25	Sm-x vst 25		780
100	78227472	Pi 21010 DN Sm-x 3	Sm-x 3	**20**	1375
	77960875	Pi 22010 DN Sm-x 6	Sm-x 6		1375
	77925597	Pi 23010 DN Sm-x 10	Sm-x 10		1375
	78261000	Pi 24010 DN Sm-x 16	Sm-x 16		1375
	78261018	Pi 25010 DN Sm-x 25	Sm-x 25		1375
	78227480	Pi 71010 DN Sm-x vst 3	Sm-x vst 3	**210**	1275
	77960131	Pi 72010 DN Sm-x vst 6	Sm-x vst 6		1275
	77925670	Pi 73010 DN Sm-x vst 10	Sm-x vst 10		1275
	78261281	Pi 74010 DN Sm-x vst 16	Sm-x vst 16		1275
	78216160	Pi 75010 DN Sm-x vst 25	Sm-x vst 25		1275

* a wider range of element types is available on request

7.2 Filter elements*					
Nominal size NG [l/min]	**Order number**	**Type**	**Filter material**	**max. Δ p [bar]**	**Filter surface [cm²]**
160	78261034	Pi 21016 DN Sm-x 3	Sm-x 3	**20**	2530
	77960826	Pi 22016 DN Sm-x 6	Sm-x 6		2530
	77925605	Pi 23016 DN Sm-x 10	Sm-x 10		2530
	78261042	Pi 24016 DN Sm-x 16	Sm-x 16		2530
	78261059	Pi 25016 DN Sm-x 25	Sm-x 25		2530
	77940638	Pi 71016 DN Sm-x vst 3	Sm-x vst 3	**210**	1885
	77960123	Pi 72016 DN Sm-x vst 6	Sm-x vst 6		1885
	77925688	Pi 73016 DN Sm-x vst 10	Sm-x vst 10		1885
	78269797	Pi 74016 DN Sm-x vst 16	Sm-x vst 16		1885
	78216178	Pi 75016 DN Sm-x vst 25	Sm-x vst 25		1885
250	78227514	Pi 21025 DN Sm-x 3	Sm-x 3	**20**	4020
	77960834	Pi 22025 DN Sm-x 6	Sm-x 6		4020
	77925613	Pi 23025 DN Sm-x 10	Sm-x 10		4020
	78261075	Pi 24025 DN Sm-x 16	Sm-x 16		4020
	78261083	Pi 25025 DN Sm-x 25	Sm-x 25		4020
	77940646	Pi 71025 DN Sm-x vst 3	Sm-x vst 3	**210**	3090
	77960115	Pi 72025 DN Sm-x vst 6	Sm-x vst 6		3090
	77925696	Pi 73025 DN Sm-x vst 10	Sm-x vst 10		3090
	78269813	Pi 74025 DN Sm-x vst 16	Sm-x vst 16		3090
	78216186	Pi 75025 DN Sm-x vst 25	Sm-x vst 25		3090
400	78227522	Pi 21040 DN Sm-x 3	Sm-x 3	**20**	6770
	77960842	Pi 22040 DN Sm-x 6	Sm-x 6		6770
	77925621	Pi 23040 DN Sm-x 10	Sm-x 10		6770
	78261109	Pi 24040 DN Sm-x 16	Sm-x 16		6770
	78261117	Pi 25040 DN Sm-x 25	Sm-x 25		6770
	77940653	Pi 71040 DN Sm-x vst 3	Sm-x vst 3	**210**	5240
	77960107	Pi 72040 DN Sm-x vst 6	Sm-x vst 6		5240
	77930829	Pi 73040 DN Sm-x vst 10	Sm-x vst 10		5240
	78269821	Pi 74040 DN Sm-x vst 16	Sm-x vst 16		5240
	78260903	Pi 75040 DN Sm-x vst 25	Sm-x vst 25		5240

* a wider range of element types is available on request

8. Technical specifications

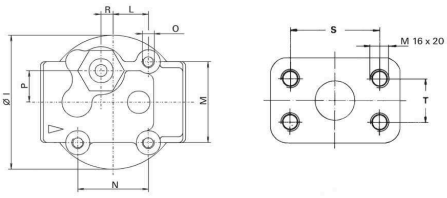
Design:	in-line filter
Nominal pressure:	400 bar (5690 psi)
Test pressure:	520 bar (7400 psi)
Temperature range:	-10 °C to +120 °C
	(other temperature ranges on request)
Bypass setting:	Δ p 7 bar ± 10 %
Filter head material:	GGG
Filter housing material:	St
Sealing material:	NBR/PTFE
Maintenance indicator setting:	Δ p 5 bar ± 10 %
Electrical data of maintenance indicator:	
Maximum voltage:	250 V AC/200 V DC
Maximum current:	1 A
Contact load:	70 W
Type of protection:	IP 65 in inserted and secured status
Contact:	normally open/closed
Cable sleave:	M20x1.5

The switching function can be changed by turning the electric upper part by 180 ° (normally closed contact or normally open contact). The state on delivery is a normally closed contact. By inductivity in the direct current circuit the use of suitable protection circuit should be considered. Further maintenance indicator details and designs are available in the maintenance indicator data sheet.

We draw attention to the fact that all values indicated are average values and not not always occur in specific cases of application. Our products are continually being further developed. Values, dimensions and weights can change as a result of this. Our specialized department will be pleased to offer you advice.

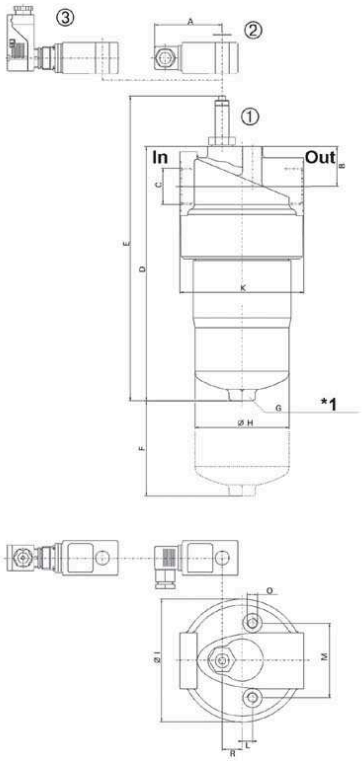
We recommend to contact us concerning applications of our filters in areas governed by the EU Directive 94/9 EG (ATEX 95). The standard version can be used for liquids based on mineral oil (corresponding to the fluids in Group 2 of Directive 97/23 EG Article 9). If you consider to use other fluids please contact us for additional support.

Subject to technical alteration without prior notice.



NG 40 - 100

DN 38 according to SAE 1½" 6000 psi flanges, bolts, o-rings not included in delivery



In = inlet
Out = outlet
*1 NG 250, 400 with drain screw G ¼ DIN 910

Pos. 1	Visual maintenance indicator
Pos. 2	Electrical upper section connector according DIN EN 175301-803 Versions: PiS 3092, 9105, 3115
Pos. 3	Electrical upper section connector according DIN EN 175301-804 Versions: PiS 3102, 3122, 3110

9. Dimensions

All dimensions except "C" in mm.

Type	A	B	C*	D	E	F	G SW	H	I	K	L	M	N	O	P	R	S	T	Weight [kg]
Pi 40004	78	31	G½	194	252	80	27	66	90	92	23.5	54	47	M8x16	21	8	-	-	4.2
Pi 40006	78	31	G¾	254	313	80	27	66	90	92	23.5	54	47	M8x16	21	8	-	-	4.9
Pi 40010	78	31	G1	344	402	80	27	66	90	92	23.5	54	47	M8x16	21	8	-	-	5.8
Pi 40016	78	46	G1¼	294	352	110	30	109	142	143.5	12	86	-	M12x15	-	23	-	-	12.6
Pi 40025	78	46	G1½	394	452	110	30	109	142	143.5	12	86	-	M12x15	-	23	-	-	14.2
Pi 40040 FL	78	46	DN 38	544	602	110	30	109	142	143.5	12	86	-	M12x15	-	23	79.4	36.5	18.4

* NPT- and SAE-connections on request

10. Installation, operating and maintenance instructions

10.1 Filter installation

When installing the filter make sure that sufficient space is available to remove filter element and filter housingl. Preferably the filter should be installed with the filter housing pointing downwards.
The maintenance indicator must be visible.

10.2 Connecting the electrical maintenance indicator

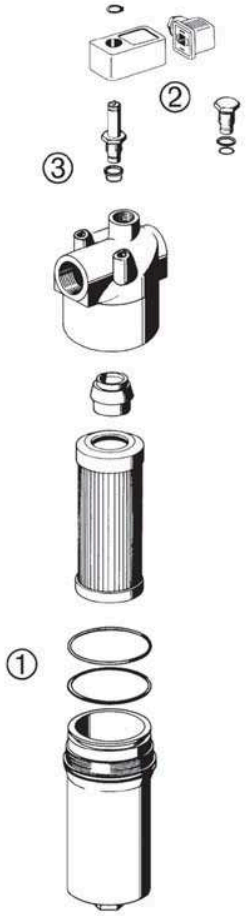
The electrical indicator is connected via a 2-pole appliance plug according to DIN EN 175301-803 with poles marked 1 and 2.
The electrical section can be inverted to change from normally open position to normally closed position or vice versa.

10.3 When should the filter element be replaced?

1. Filters equipped with visual and electrical maintenance indicator:
   During cold starts, the indicator may give a warning signal. Press the red button of the visual indicator once again only after operating temperature has been reached. If the red button immediately pops up again and/or the electrical signal has not switched off after reaching operating temperature, the filter element must be replaced after the end of the shift.
2. Filters without maintenance indicator:
   The filter element should be replaced after the trial run or flushing of the system. Afterwards follow instructions of the manufacturer.
3. Please always ensure that you have original MAHLE spare elements in stock: Disposable elements (Sm-x) cannot be cleaned.

10.4 Element replacement

1. Stop system and relieve filter from pressure.
2. Unscrew the filter housing by turning counter-clockwise. Clean the housing using a suitable cleaning solvent.
3. Remove element by pulling down carefully.
4. Check o-ring and spigot for damage. Replace, if necessary.
5. Make sure that the order number on the spare element corresponds to the order number of the filter name-plate. To ensure no contamination occurs during the exchange of the element first open the plastic bag and push the element over the spigot in the filter head. Now remove plastic bag.
6. Lightly lubricate the thread of the filter housing and screw onto the filter head completely. After that unscrew the filter housing 1/8 to 1/2 return.



11. Spare parts list

Order numbers for spare parts		
Position	**Type**	**Order number**
①	Seal kit	
	Pi 40004 - Pi 40010	
	NBR	78383804
	FPM	78383812
	EPDM	78383820
	Pi 40016 - Pi 40040	
	NBR	78383838
	FPM	78383846
	EPDM	78383853
②	Maintenance indicator	
	Visual PiS 3093/5	77669914
	Electrical PiS 3092/5	77669864
	Electrical upper section only	77536550
③	Seal kit for maintenance indicator	
	NBR	77760275
	FPM	77760283
	EPDM	77760291

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